



Polska

# CERTIFICATE

No. TSP-3834-274.00

Company



## HUSAR

BUDOWNICTWO INŻYNIERYJNE

**HUSAR Budownictwo Inżynieryjne S.A.**  
ul. Płocka 15, 87-800 Włocławek, Poland

With production plant

**HUSAR Budownictwo Inżynieryjne S.A.**  
ul. Płocka 15, 87-800 Włocławek, Poland

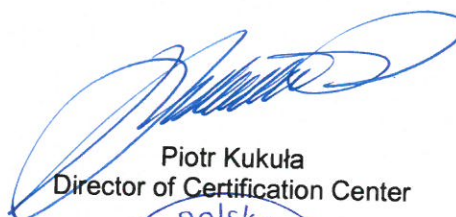
Fulfills the **quality requirements for welding** according to:

**PN-EN ISO 3834-2:2007**

The range of approval is presented in the Annex.

The period of validity of certificate: from 05.01.2017 to 04.01.2022

Warsaw, date 05.01.2017

  
Piotr Kukuła  
Director of Certification Center



**TÜV SÜD Polska Sp. z o.o.**

ul. Podwale 17

00 – 252 Warszawa

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(PP05-F03-3834 issue 3  
valid from 11.04.2016)



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Certificate of welding processes according to PN-EN ISO 3834-2:2007  
covers the following range:

<b>Product and scope of application:</b>	Steel structures, pressure and non-pressure equipment, pipelines.
<b>Product standard/specification:</b>	ISO 15609-1, ISO 15614-1, ISO 17663, ISO 13916, ISO 17635, ISO 17662.
<b>Base materials:</b>	1.1, 1.2, 8.1
<b>Dimensions:</b>	Length up to 20,0 m Material thickness up to 24,0 mm Pipe diameters from 10,65 mm Range of wall thickness from 1,12 to 24,0 mm
<b>Welding methods:</b>	135 - MAG welding with solid wire electrode 141 - TIG welding with solid filler material
<b>Welding supervisor:</b>	M.Sc. Eng. Andrzej Kaszewski (IWE, IWI)
Deputy of welding supervisor:	---
<b>Non destructive testing personnel:</b>	
Person responsible for non destructive testing:	M.Sc. Eng. Andrzej Kaszewski (VT2)
Deputy of non destructive testing responsible person:	---

**REMARKS:** The certification was granted in accordance with the certification program PR3834 01/12/2014.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:  
[http://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobow/](http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/)

Warsaw, 31.07.2017



  
Piotr Kukula  
Director of Certification Center